



Flange is welded on top of the chamber

4x2 support beam is fitted into the 4x2 cutouts and then welded

3.5 inch center hole should be concentric with the chamber

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN	TF	1/11/2011
		TOLERANCES:	CHECKED		
		FRACTIONAL ±1/16	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		304 SS			
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			

Manufactured chamber		
TITLE:		
SIZE	DWG. NO.	REV
<b>A</b>		
SCALE: 1:20	WEIGHT:	SHEET 1 OF 1